

PRESSURE TEST PERMIT

COPY 1 OF 2 — DISPLAY AT WORK SITE

Hydrostatic and pneumatic testing of pipework, vessels and systems — stored energy, exclusion, procedure

KD-PTW-PT-025 Rev A0

PUWER 1998 reg 4 requires equipment to be suitable for the test; HSE GS4 is the guidance: hydraulic testing as the default; pneumatic testing only where hydraulic is impracticable, because the stored energy in compressed gas makes failure violent; a written procedure; a competent person in charge; the test area cleared and barriered. Most pressure-test injuries come from people who "just popped in".

1 PERMIT IDENTIFICATION

PERMIT NUMBER	PROJECT / SITE REF	SITE NAME AND ADDRESS	DATE OF ISSUE
VALID FROM (DATE & TIME)	VALID TO (DATE & TIME)	CROSS-REFERENCED PERMITS / CERTIFICATES	

2 LOCATION AND DESCRIPTION OF WORK

EXACT LOCATION	CONTRACTOR / TRADE		
DESCRIPTION OF THE WORK, AND ITS LIMITATIONS			
RAMS REFERENCE	PERSON IN CHARGE ON SITE	OPERATIVES	SUPERVISOR

3 THE TEST

☐ HYDROSTATIC (water)	☐ PNEUMATIC (air / nitrogen) — justify below	☐ OTHER — state	
SYSTEM / SECTION UNDER TEST	TEST PRESSURE AND DURATION	MEDIUM	WRITTEN TEST PROCEDURE REF
STORED ENERGY AT TEST PRESSURE (PNEUMATIC) AND JUSTIFICATION		GAUGES CALIBRATED (REF / DATE)	RELIEF / SAFETY VALVE SET AT

4 PRECAUTIONS — EVERY BOX TICKED OR N/A BEFORE THE TEST STARTS

- ☐ System isolated from everything not under test; blanks and spades fitted, tagged and listed; open ends capped
- ☐ Joints, supports and anchors complete; system visually inspected; temporary fittings rated above test pressure
- ☐ Test area cleared and barriered; exclusion distance per the procedure (larger for pneumatic); warning signs; nobody enters during pressurisation
- ☐ Pressurise in stages with holds; nobody approaches until the pressure is stable; joints inspected only after the hold
- ☐ Pneumatic: no impact on the system under pressure; no tightening under pressure; depressurise before any adjustment
- ☐ Depressurise by the procedure; drain-down and disposal of water arranged; blanks and spades removed and counted

5 RESULT

PRESSURISED AT	TEST PRESSURE ACHIEVED	HELD FOR	PRESSURE DROP	PASS / FAIL	WITNESSED BY
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PRESSURE TEST PERMIT

Authorisation · acceptance · handover · hand-back · cancellation

COPY 2 OF 2 — RETAIN AT PERMIT CONTROL POINT

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6 ISSUE — ISSUING AUTHORITY

I certify that the hazards of this work have been identified and assessed, that the work site has been examined, and that all precautions specified in this permit — including all isolations — have in fact been taken.

The person in charge of the test is named in section 2 and is competent for the test medium and pressure.

I confirm the validity period is specific to this work period and is not open-ended.

PRINTED NAME	APPOINTED ROLE	COMPANY	SIGNATURE	DATE	TIME

7 AUTHORISATION — SECOND PERSON CHECK BEFORE ISSUE

HSE requires the permit to be seen by a second person before it is issued. I have reviewed this permit and am satisfied it is complete, the scope is properly limited, and it does not conflict with any other permit live in this area.

PRINTED NAME	APPOINTED ROLE	COMPANY	SIGNATURE	DATE	TIME

8 ACCEPTANCE — PERFORMING AUTHORITY

I have read and understood this permit. I understand the hazards and the precautions, I have briefed everyone working under it, and those precautions will be observed for the duration of the work. I will not exceed the scope or the validity period stated.

PRINTED NAME	ROLE	COMPANY	SIGNATURE	DATE	TIME

9 EXTENSION / SHIFT HANDOVER

Complete only where the work continues into a further period. Confirm the plant remains safe and the incoming acceptor is aware of the hazards.

EXTENDED TO (DATE & TIME)	ISSUING AUTHORITY SIG	INCOMING ACCEPTOR SIG	RE-CHECKED (Y/N)
EXTENDED TO (DATE & TIME)	ISSUING AUTHORITY SIG	INCOMING ACCEPTOR SIG	RE-CHECKED (Y/N)

10 SUSPENSION

HSE requires suspended permits to be retained on the permit system, with the condition the plant has been left in and the consequences for other activities recorded.

DATE & TIME SUSPENDED	REASON, AND CONDITION PLANT LEFT IN	SIGNED

11 HAND-BACK — PERFORMING AUTHORITY

I certify that the work described in this permit is complete or has been stopped, that all persons and equipment under my control have been withdrawn, and that the area has been left in a safe and clean condition.

☐ Work COMPLETED		☐ Work PARTIALLY completed		☐ Work STOPPED and not completed	
PRINTED NAME	SIGNATURE	DATE	TIME	OUTSTANDING ITEMS	

12 CANCELLATION — ISSUING AUTHORITY

I certify that the system is depressurised, blanks and spades are removed and accounted for, the area is reopened, and this permit is cancelled.

PRINTED NAME	SIGNATURE	DATE	TIME	REGISTER (INITIALS)

On cancellation, flatten this PDF before archiving so the record cannot be silently edited. Retain for a minimum of 30 days on site (HSG250), then archive in line with your retention schedule.

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continued

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R REVISION HISTORY

Every revision of this document, and every review that found nothing to change. The revision on the front of this sheet is the one you are holding — check kubitdocs.com for the current one before use.

Rev	Date	Class	What changed	Authorised by
D0	2026-08-28	first-issue	First issue.	— not yet approved —
A0	2026-08-29	review	Approved for issue by the author. Content unchanged from the draft; the draft status strip is removed. No independent third-party review has been carried out.	Author — director, UK principal contractor, SMSTS. Not an independent review.

Class: first-issue · material (the law, a control, a field or the scope changed — past buyers are notified) · editorial (wording or layout only) · review (checked, nothing changed) · withdrawal. Revision prefix D = draft, not approved and not for sale; A = approved for issue by the person named, on the date shown.